






	Cylinder			Type	qpr Ref. No.	Size
	Diameter mm.	Number				
OPEL						
Engine, 1,0 Ltr. Kadett A/Kadett C-D/Corsa	72,0	4	2,50	512 CR	A60202.00 A60202.05 A60202.10	STD
			2,50	522		0,50
			5,00	610 CR		1,00
			2,00	512 CR	A60203.00 A60203.05 A60203.10	STD
			2,00	522		0,50
			5,00	610 CR		1,00
Engine, 1,2 Ltr. Corsa	72,0	1	1,50	512 CR	A60205.00 A60205.05 A60205.10	STD
			1,50	543		0,50
			3,00	610 CR		1,00
Engine, 1,3 Ltr. Ascona/Kadett D Berlina/Manta/ Nuvoa Ascona	74,98	4	1,75	512 CR	A60211.00 A60211.05 A60211.10	STD
			2,00	522		0,50
			4,00	610 CR		1,00
Engine, 1,3 Ltr. Corsa	74,98	4	1,50	512 CR	A60219.00 A60219.05 A60219.10	STD
			1,50	522		0,50
			3,00	610 CR		1,00
Engine, 1,3 Ltr. Ascona/Corsa/Kadett D/Manta	75,0	4	1,50	512 CR	A60226.00 A60226.05 A60226.10	STD
			1,50	522		0,50
			4,00	610 CR		1,00
Engine, 1,1 Ltr. Kadett B	75,0	4	2,00	512 CR	A60214.00 A60214.05	STD
			2,00	542		0,50
			5,00	610 CR		
Engine 4EC1/4EC1-T, Corsa/Kadett E	76,0	4	2,00	512 CR	A60234.00 A60234.05	STD
			1,50	522 CR		0,50
			3,00	563 CR		
Engine 1.4 NVH, Corsa/Kadett/Astra/Vectra	77,6	4	1,50	512 IFCR	A60246.00 A60246.05 A60246.10	STD
			1,50	522		0,50
			3,00	610 CR		1,00
Engine 12ST, Corsa/Kadett	77,8	4	1,50	512 CR	A60250.00 A60250.05 A60250.10	STD
			1,50	522		0,50
			4,00	610 CR		1,00

	Cylinder			Type	qpr Ref. No.	Size
	Diameter mm.	Number				
OPEL						
Engine 12ST, Corsa/Kadett	1,2 Ltr.	77,8	4	1,75 2,00 4,00	512 CR 543 610 CR	STD 0,50 1,00
Engine, Kadett 1.6 i/Ascona 1.6 i/Vectra 1.6 i	1,6 Ltr.	78,98	4	1,20 1,50 3,00	512 CR 543 610 CR	STD 0,50 1,00
Engine 12 N/12 S, Kadett/Manta/Ascona/Corsa	1,2 Ltr.	79,0	4	2,00 2,00 5,00	512 IFCR 522 610 CR	STD 0,50 1,00
Engine, Astra	1,7 Ltr.	79,0	4	2,00 1,50 3,00	512 CR 522 563 CR	STD 0,50 1,00
Engine, Kadett D/Ascona C	1,6 Ltr.	80,0	4	2,00 2,00 3,00	512 CR 522 563 CR	STD 0,50 1,00
Engine, Kadett/Ascona	1,6 Ltr.	80,0	4	1,50 1,75 4,00	512 CR 522 610 CR	STD 0,50 1,00
Engine, Astra/Vectra	1,8 Ltr.	80,5	4	1,20 1,20 2,00	512 NT 522 610 CR	STD
Engine, Engine, Vectra/Calibra	1,8 Ltr. 2,5 Ltr.	81,6	4 6	1,50 1,50 3,00	512 IFCR 543 610 CR	STD 0,50
Engine 17D/X 17, Vectra 1.7 D	1,7 Ltr.	82,5	4 6	2,00 2,00 3,00	512 IFCR 522 IF 610 CR	STD 0,50 1,00

	Cylinder			Type	qpr Ref. No.	Size
	Diameter mm.	Number				
OPEL						
Engine X20DTL, 2,0 Ltr. Zafira 2.0 L/Astra 2.0 L/Omega 2.0 L/ Vectra 2.0 L	84,0	4	2,00 1,75 3,00	512 CR 522 563 CR	A60278.00 A60278.05 A60278.10	STD 0,50 1,00
Engine 18 NV/E 18 NV/18 SEH/18 SV/ E 18 NVR, 1,8 Ltr. Ascona/Kadett/Omega/Vectra	84,8	4	1,50 1,50 3,00	512 CR 543 610 CR	A60262.00 A60262.05 A60262.10	STD 0,50 1,00
Engine 18 N/18 E/18 S, 1,8 Ltr. Astra/Manta B/Omega/Rekord E/Vectra	84,8	4	1,50 1,75 4,00	512 CR 522 610 CR	A60247.00 A60247.05 A60247.10	STD 0,50 1,00
Engine 16N/16 S, 1,6 Ltr. Kadett/Manta/Ascona	85,0	4	2,00 2,00 5,00	512 CR 522 610 CR	A60221.00 A60221.05 A60221.10	STD 0,50 1,00
Engine, 2,0 Ltr. Ascona/Astra/Kadett/Omega/Vectra	86,0	4	1,50 1,50 3,00	512 CR 543 610 CR	A60253.00 A60253.05 A60253.10	STD 0,50 1,00
Engine 20 D, 2,0 Ltr. Ascona D/Rekord D	86,5	4	2,00 2,00 4,00	512 CR 543 563 CR	A60260.00 A60260.05 A60260.10	STD 0,50 1,00
Engine, 2,5 Ltr. Senator/Commodore/Blitz	87,0	6	2,00 2,00 5,00	512 CR 522 610 CR	A60279.00 A60279.05 A60279.10	STD 0,50 1,00
Engine 21 D, 2,1 Ltr. Blitz D/Rekord D	88,0	4	2,00 2,00 4,00	512 CR 543 563 CR	A60237.00 A60237.05 A60237.10	STD 0,50 1,00
Engine, 1,7 Ltr. Rekord/Kadett/Olympia	88,0	4	2,00 2,00 5,00	512 CR 522 610 CR	A60223.00 A60223.05 A60223.10	STD 0,50 1,00

	Cylinder			Type	qpr Ref. No.	Size
	Diameter mm.	Number				
OPEL						
Engine, Blitz/Rekord	2,1 Ltr.	88,0	4	2,00 2,00 2,00 5,00	512 CR 522 543 563 CR	A60283.00 A60283.05 STD 0,50
Engine, Senator/Omega	2,6 Ltr.	88,78	6	1,50 1,50 3,00	512 IFCR 543 610 CR	A60256.00 A60256.05 A60256.10 STD 0,50 1,00
Engine XD 4.90, Blitz D		90,0	4	2,00 2,00 2,00 4,50	512 CR 512 IF 543 563 CR	A60251.00 STD
Engine 23 DT-TD-YDT, Omega TD/Frontera TD/Rekord/Senator	2,3 Ltr.	92,0	4	2,50 2,00 4,00	533 CR 522 563 CR	A60207.00 A60207.05 A60207.10 STD 0,50 1,00
Engine 19E/19 S/19 SH, Engine 28 S, Ascona/Kadett/Manta/Rekord	1,9 Ltr. 2,8 Ltr.	92,0	4 6	2,00 2,00 5,00	512 CR 522 610 CR	A60258.00 A60258.05 A60258.10 STD 0,50 1,00
Engine 23 D/23 YD, Rekord D/Omega D	2,3 Ltr.	92,0	4	2,00 2,00 4,00	512 CR 543 563 CR	A60249.00 A60249.05 A60249.10 STD 0,50 1,00
Engine 20 E/20 S/20 N, Engine 30 E/30 S/30 NE, Ascona/Manta/Rekord/Kadett/Omega/ Senator	2,0 Ltr. 3,0 Ltr.	95,0	4 6	2,00 2,00 4,00	512 CR 542 563 CR	A60236.00 A60236.05 A60236.10 STD 0,50 1,00
Engine 22 E, Monza/Rekord/Senator	2,2 Ltr.	95,0	4	1,75 1,50 3,50	512 CR 522 563 CR	A60215.00 A60215.05 STD 0,50
Engine C24, Engine C30, Ascona/Manta/Omega	2,4 Ltr. 3,0 Ltr.	95,0	4 6	1,50 1,50 3,00	512 CR 542 610 CR	A60275.00 A60275.05 A60275.10 STD 0,50 1,00