






	Cylinder			Type	qpr Ref. No.	Size
	Diameter mm.	Number				
<b>VOLVO</b>						
Engine B 10 E, 1,1 Ltr. 66 DL	70,0	4	1,75 2,00 3,50	512 IFCR 542 563 CR	<b>A80411.00</b>	STD
Engine B 13 E, 1,3 Ltr. 66 GL	73	4	1,75 2,00 4,00	512 CR 522 563 CR	<b>A80414.00</b>	STD
Engine B 14, 0340/343/345/343 L/343 DL/343 GL/ 345 L/345 DL/345 GL	76	4	1,75 2,00 4,00	512 CR 542 610 CR	<b>A80420.00</b>	STD
Engine D 24, Engine D 24, 240 D6/244 D6/245 D6/740 D6/ 760 D6	76,5	5 6	1,75 2,00 3,00	512 CR 512 IFU 563 CR	<b>A80407.00</b> <b>A80407.05</b> <b>A80407.10</b>	STD 0,50 1,00
Engine D 16, 340 D/360 D	78	4	2,00 2,00 3,00	512 CR 522 563 CR	<b>A80412.00</b>	STD
Engine B 172/B 18, 340/360/440/460/480	81	4	1,75 2,00 3,00	512 CR 522 610 CR	<b>A80416.00</b> <b>A80416.05</b>	STD 0,50
Engine 2.5 L, Engine 3.0 L, 850/960	83	5 6	1,50 1,75 3,00	512 IFCR 543 610 CR	<b>A80410.00</b>	STD
Engine B 18/B 18 B/B 18 D, PV 544/P 121/P 122/P 210/P 221	84,14	4	2,00 2,00 4,75	512 CR 542 563 CR	<b>A80422.00</b> <b>A80422.05</b> <b>A80422.10</b>	STD 0,50 1,00

	Cylinder			Type	qpr Ref. No.	Size
	Diameter mm.	Number				
<b>VOLVO</b>						
Engine B 19 A/B 19 E, 2,0 Ltr. Engine B20 A/B20 B/B20 E/B20 F, 2,0 Ltr. Engine B30/B30 E, 3,0 Ltr.  340/343/345/240 GL/242/244/ 244 Turbo/245 L-DL-GL	88,9	4 4 6	1,75 2,00 4,00	512 CR 542 563 CR	<b>A80430.00</b> <b>A80430.05</b> <b>A80430.10</b>	STD .020" .040"
Engine B 20 A/B 20 B/B 20 E/B 20 F, 2,0 Ltr. Engine B 30 A/B 30 E, 3,0 Ltr.  142 E/142 S/144 E/144 S/244/245 L/ 245 DL/145 E/145 F/145 S	88,9	4 6	2,00 2,00 4,75	512 CR 542 563 CR	<b>A80418.00</b> <b>A80418.05</b> <b>A80418.10</b>	STD .020" .040"
Engine B 28, 2,9 Ltr.  262/264/265/760/780	91,0	6	1,50 2,00 4,00	512 CR 522 610 CR	<b>A80408.00</b>	STD
Engine B 21 A/B 21 E, 2,1 Ltr.  242/244/245	92,0	4	1,75 2,00 4,00	512 CR 543 563 CR	<b>A80424.00</b> <b>A80424.05</b>	STD 0,50
Engine B 21, 2,1 Ltr.  242/244/245	92,0	4	2,00 2,00 4,00	512 IFCR 543 563 CR	<b>A80409.00</b> <b>A80409.05</b>	STD 0,50
Engine TD 40/TD 41, 3,6 Ltr.  F 406/F 407/F 408	92,0	6	2,50 2,50 4,00	533 CR 522 CR 563 CR	<b>A80435.00</b>	STD
Engine D 50/TD 50, 5,1 Ltr.  F 84/F 85	95,25	6	2,38 3,16 3,16 4,75	512 CR 522 522 563 CR	<b>A80441.00</b>	STD
Engine B 230, 2,3 Ltr.  244/245/265/740/760/940	96,0	4	1,75 1,75 3,5	512 CR 543 563 CR	<b>A80413.00</b> <b>A80413.03</b> <b>A80413.06</b>	STD 0,30 0,60

	Cylinder			Type	qpr Ref. No.	Size
	Diameter mm.	Number				
<b>VOLVO</b>						
Engine B 23, 2,3 Ltr. 244/245/740/760	96,0	4	1,75 2,00 4,00	512 IFCR 543 610 CR	<b>A80438.00</b> <b>A80438.03</b> <b>A80438.06</b>	STD 0,30 0,60
Engine D 60/TD 60, 5,5 Ltr. F 607/F 609/F 610/F 611/F 612/F 614 /Tractor 680-846	98,43	6	2,38 3,16 4,75	512 CR 522 563 CR	<b>A80423.00</b>	STD
Engine D 67/TD 67/D 70/TD 70, 6,7 Ltr. F 86/FB 86/N 86/N7	104,77	6	2,38 3,16 3,16 4,75 4,75	512 CR 522 522 563 CR 552	<b>A80428.00</b>	STD
Engine TD 70/TD 71, 6,7 Ltr. F 7/B 57/F 86/TF 86/TN 7	104,77	6	2,38 3,16 3,16 4,75	512 CR 522 522 563 CR	<b>A80432.00</b>	STD
Engine TD73, 6,7 Ltr.	104,77	6	3,00 2,50 4,00	533 CR 543 563 CR	<b>A80446.00</b>	STD
Engine TD71, 6,7 Ltr.	104,77	6	2,38 3,16 4,75	512 CR 522 CR 563 CR	<b>A80439.00</b>	STD
Engine TD 42/TD 45,	105,57	4	2,38 3,16 3,16 4,75	512 CR 522 522 563 CR	<b>A80415.00</b>	STD
Engine 1113/1114 6,7 Ltr.	111,13	6	2,38 3,16 3,16 4,75 4,75	512 CR 522 522 563 CR 563	<b>A80452.00</b>	STD

	Cylinder			Type	qpr Ref. No.	Size
	Diameter mm.	Number				
<b>VOLVO</b>						
Engine TD 100/TD 101/TD 102, F10 9,6 Ltr.	120,65	6	2,38 3,16 4,75	512 CR 512 IWCR 563 CR	<b>A80404.00</b>	STD
Engine TD102, F 10/FL 10/B 10 M 9,6 Ltr.	120,65	6	3,00 3,16 4,75	512 CR 512 IWCR 563 CR	<b>A80419.00</b>	STD
Engine TD 103, 9,6 Ltr.	120,65	6	3,50 3,16 4,75	533 IFCR 522 CR 563 CR	<b>A804406.00</b>	STD
Engine TD120/TD 121/TD 122, N 12/F 12 12,0 Ltr.	130,18	6	2,38 3,16 4,75	512 CR 512 IWCR 563 CR	<b>A804401.00</b>	STD
Engine TD122/TD123, FS10/F12 12,0 Ltr.	130,18	6	3,50 3,16 4,75	533 CR 512 IWCR 563 CR	<b>A804405.00</b>	STD
Engine D 120, F88/F89 12,0 Ltr.	130,18	6	2,38 3,16 3,16 4,75	512 CR 522 522 563 CR	<b>A804427.00</b>	STD